

### auger dosing system

# Multi-lane Auger Filler especially designed for powdery products with poor flowability.

The Unit is equipped with a Pre-feeding Group for a smooth and costant feed of the product into the dosing chamber, allowing high accuracy.

All parts in contact with the product are in stainless steel and mirror polished to avoid any product residue deposition.

The Feeding Hopper is provided with a special stirring system able to avoid any phase separation of the product.

State of the Art Dosing Auger is driven by its own Brushless motor allowing fine adjustment on each lane.

Dosing Tubes Cooling System for optimal treatment of heat sensitive products.

The Dosing System can be easily removed by means of an automatic lifting device guaranteeing extreme accessibility and cleaning.

#### volumetric dosing system

## Oscillating Dosing Cups System for free-flowing and granular products.

The Group is installed on a sliding support that allows to remove and clean it easily without using any mechanical tool.

It is designed with:

- Centralized dosing chamber adjustment;
- Single dosing cup adjustment.

CS machines can be equipped with a new "Vaccum-phases" Dosing System aimed to ease the release of non free-flowing products and to guarantee non contaminated and tight seales (patented system).

All parts in contact with the product are in stainless steel and FDA approved material.

### liquid/pasty dosing system

## Filling System to dose liquid and pasty products.

Hopper and Dosing Tubes designed with Clamp Connection for quick disassembly and cleaning.

It is driven by Brushless Motor for fine adjustment.

CIP Equipment for assisted cleaning of the Dosing Unit.

### complete stick packaging line

Complete stick packaging line for medium or high speed production complete with automatic feeding system Mod. S1 for stick counting to the down-stream cartoner.

Stick pick-up system, placed below the horizontal cutting area.







vertical form/fill/seal packaging machine

Pick-up Heads and Stick transfer system to the buckets of a cartoner.



Stick positive transport to

the Counting Station.



## easy access to the sealing and cutting groups

All the groups for the vertical/horizontal sealing and for the cutting have an easy access to be cleaned and removed.



CS can be equipped with any thermal ink-jet printer or laser device.

Linear actuator for horizontal traverse of one or more printing heads for sticks coding, by installing 1 printing head on a motorized support allowing movement inversion (the printing head can mark in both senses).



## stick counting and deposit in bulk

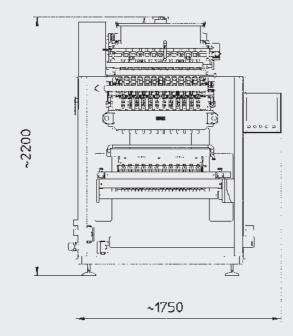
CS can be connected to a counting group to release sticks into cartons. Available also in automatic version with carton closer (by tape or glue).

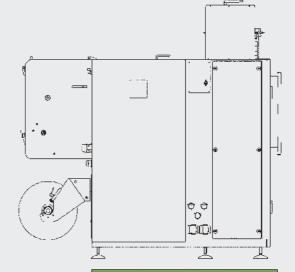


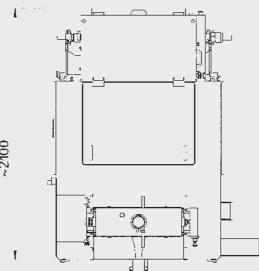




#### stickpack CS / specifications









Techincal data	
absorbed power	~ 4 kW
air consumption	~ 500 Nl/min 6 bar
net weight	~ 2000 kg

Reel size range	
Ø e	min - max = 500 - 800 mm
Øi	min - max = 76 - 150 mm
L	min - max = 600 - 1200 mm

OMAG reserves the right to update, change, modify or otherwise alter technical features and descriptions reported in this brochure at any time, based on future technical innovations and markets evolving requirements.

